

Fueled by oil and coal

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Since Unit 1 at the Hirono Thermal Power Station went into operation as Japan's first automatic thermal power unit in 1980, the Station has supplied stable electric power to various parts of Japan, including the Kanto region. It has played a key role as one of the largest thermal power stations in Japan (total output of Units 1 to 6: 4,400 MW). With Units 1, 3, and 4 having been decommissioned, the current total output is 1,800 MW.

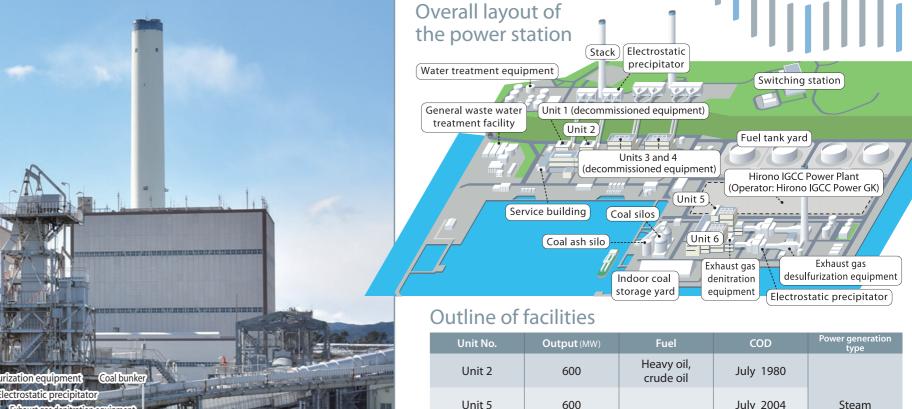
The Hirono Thermal Power Station has two types of boiler equipment. Unit 2 runs on heavy oil and crude oil, while Units 5 and 6 are coal-fired. Unit 2 generates electricity depending on demand, while coal-fired Units 5 and 6 generate baseload electricity at low cost.

The power station was badly damaged as a result of the Great East Japan Earthquake in 2011, but with the understanding and cooperation of the citizens of Hirono, everyone involved worked tirelessly to repair it and succeeded in getting all the generators back on line in time for the summer peak in demand.

On the site of the power station, integrated gasification combined-cycle (IGCC) equipment, which is expected to play an important role in the reconstruction of Fukushima, was constructed by Hirono IGCC Power GK and put into operation in 2021, JERA is responsible for operation and maintenance of the IGCC. The power station continues to evolve together with Fukushima.

Steam power generation

Coal ship



Unit No.	Output (MW)	Fuel	COD	Power generation type
Unit 2	600	Heavy oil, crude oil	July 1980	Steam
Unit 5	600	Coal	July 2004	
Unit 6	600		December 2013	

Name: Hirono Thermal Power Station Location: Hirono-machi, Futaba-gun, Fukushima Prefecture Site area: Approx. 1,350,000 m<sup>2</sup>



## the observation deck An observation deck with commanding

Feature:

View from

views of the Pacific Ocean is located on the north side of the power station, and is well worth a visit.

## 120,000t of coal stored at the coal silo and indoor coal storage yard

Belt conveyor

← Water outlet

Environmentally friendly silos and an indoor coal storage yard are used for the storage equipment in order to prevent coal dust from being scattered.

### Steam turbine

A steam turbine converts the energy of high-temperature, high-pressure steam into mechanical energy. The blades are processed to attain a special curved asymmetric profile design based on fluid mechanics to maximize the performance.



Condenser

Coal mill

Industrial water

← Water intake ←

For recycling



#### Boiler

A boiler is a huge box-shaped structure. The energy produced by the combustion of fuel is used to heat water to generate the required steam. The internal walls consist of water tubes pipes. Boiler combustion turns the water in the water tubes pipes into high-temperature, high-pressure steam, which is sent to the turbine generator.

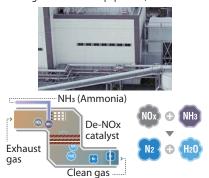
Boiler combustion status

## **Environmental Initiatives**

#### Preventing air pollution

A range of measures have been taken to ensure that the environment in the area surrounding the power station is pleasant. Air pollutants such as NOx, soot, and SOx which are produced during the combustion of coal, are removed using exhaust gas denitration equipment, electrostatic precipitators, and exhaust gas desulfurization equipment, and the treated exhaust gas is then released into the air from a stack.

Exhaust gas denitration equipment (removal of NOx)



Ammonia is injected into the exhaust gas. The de-NOx catalyst stimulates a chemical reaction that turns the nitrogen oxides into harmless nitrogen and water.

Dust-collecting electrode

Clean gas
Discharging electrode

Collection hopper (collection)

The high voltage power between the discharge electrodes and dust-collecting electrodes electrifies the soot and dust. The dust-collecting electrodes then capture the particulates to reduce their concentration in the exhaust gas.

Exhaust gas desulfurizer (removal of SOx)

(Limestone)

(Gypsum)

Clean gas (to the stack)

Exhaust gas

Pump

Gypsum

Sulfur oxides (SOx) in the exhaust gas react with limestone slurry and are removed in the form of gypsum.

Gypsum slurry

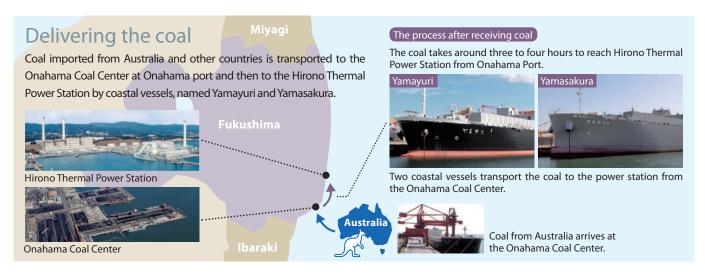
Mixer

#### Keeping the oceans clean —

The equipment cleaning water and general waste water generated at the power station undergoes pre-processing such as oil separation and neutralization. It is then purified by means of condensation, sedimentation, filtration and neutralization, and the water quality is checked before it is discharged.

#### Protecting the global environment

Since power stations make use of the earth's enriched resources, it is important to achieve high level of thermal efficiency when generating electricity due to preservation of the global environment. In addition, greater generating efficiency means that less carbon dioxide, which causes global warming, is produced. We are committed to conserve the earth's finite resources and curb global warming by leveraging the technical capabilities we have accumulated over the years and by introducing highly efficient power generating equipment.



#### Processing of coal ash

Coal ash produced by Units 5 and 6 is first placed in a transit silo. From there, it is transported by compressed air to a fly-ash silo (for land transportation) or a fly-ash shipping silo. After that, coal ash is loaded onto a transport vessel by a shiploader and shipped to be reused as a raw material for cement.



## JERA Co., Inc. Hirono Thermal Power Station

Jera